



Donaldson  
FILTRATION SOLUTIONS

# Compressed Air Filtration

AG / SG / HD

Depth Filter /

Coalescence Filter / Particle Filter

YG

## MAIN FEATURES & BENEFITS:

- Coalescence / particle filter for the retention of oil and water aerosols as well as particles from compressed air or gases in industrial applications
- Innovative filtration technology; High performance filter media for reliable achievement of high retention rates with low differential pressure
- Validated performance data acc. to ISO 12500; reliable achievement of compressed air quality acc. to ISO 8573-1
- Flow-optimised design, minimum pressure loss for economic compressed air purification (saving of energy costs)



Depth Filter YG

## INDUSTRIES



- Chemical and pharmaceutical industry



- PCB assembly and CD manufacturing



- Surface finishing



- Machine building industry and plant engineering / construction



- Energy and power generation

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Donaldson®  
Ultrafilter

## PRODUCT DESCRIPTION

The filter elements type YG are designed for the purification of compressed air or gases in industrial applications.

Validated performance data acc. to ISO 12500-1 (oil aerosol retention) for reliable achievement of compressed air quality suitable to achieve ISO 8573-1 quality classes.

Due to a flow-optimised design of the filter element as well as by the assigned filter media and the advanced production technology, the differential pressure is minimized and a continuously high separation efficiency is ensured.

The filter elements type YG are based on the three-dimensional micro fibre fleece made of polyester fibers, which works oleophobic and hydrophobic.



Cross section of the depth filter

The YG filter element is designed and developed for the following applications:

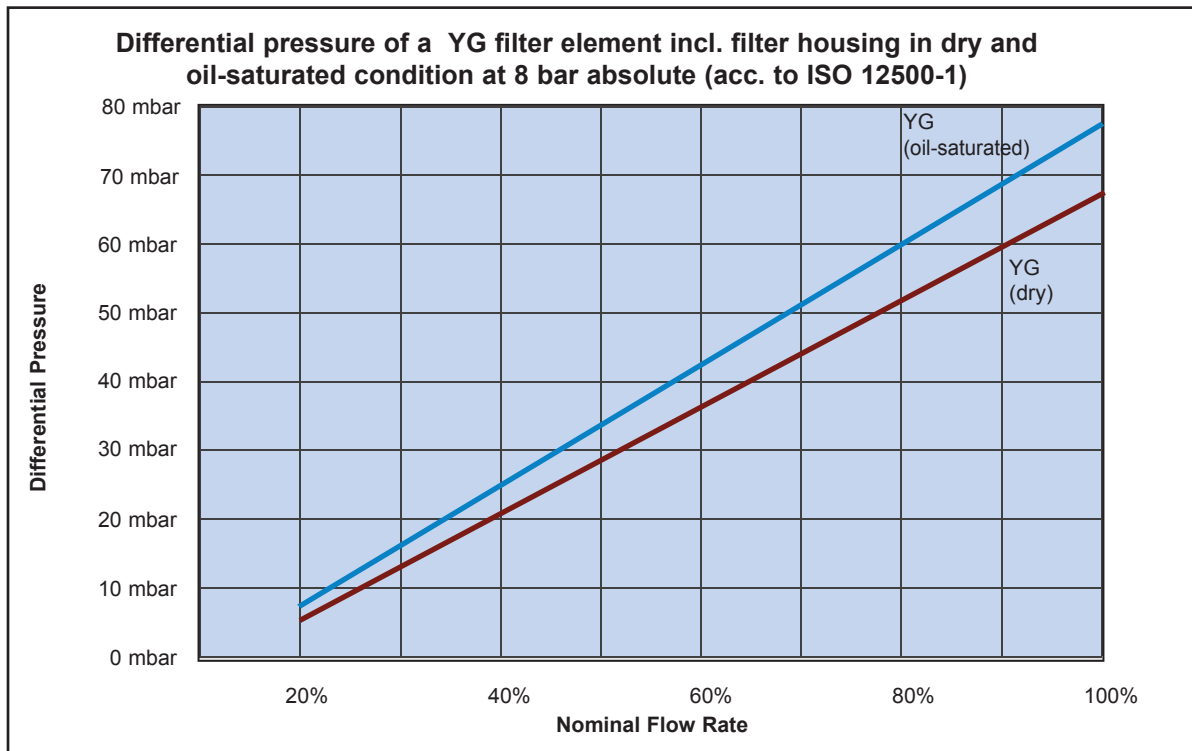
- **Central compressed air processing:**  
Prefilter for the protection of fridge dryers and adsorption dryers, applications with expected high particle intake
- **Adsorption dryers / activated carbon adsorbers:**  
Particle filter for the retention of adsorbent abrasion
- **Automotive industry:**  
Purification of paint- and lacquering finishing air

## PRODUCT SPECIFICATIONS

Features	Benefits
Validated performance data acc. to ISO 12500-1	Reliable reaching of the compressed air quality according to ISO 8573-1
Intelligent overall concept	Flow range, filtration grades, efficiencies and available options perfectly meet requirements of air purification
Flow-optimised Design	Minimum pressure losses, thereby savings of energy costs
Depth filter medium made out of polyester	Low differential pressure, high flow
Support liner made of stainless steel stretch metal	Protection of the filter media against pressure shocks. Low pressure loss by a large free cross-sectional area
Use of stainless steel material in combination with aluminium	Good corrosion protection and high temperature resistance

Materials	
Filter media	Polyester fleece
Coalescence sleeve	Polyurethane
Inner and outer support liner	Stainless steel 1.4301 / 304
End caps	Aluminium
O-rings	NBR: silicone free and free of compound (Standard)
Bonding	Polyurethane
Validation	
Validation of high-efficiency filters acc. to ISO 12500-1	

PERFORMANCE DATA



Operating pressure bar g	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Conversion factor fp	0,25	0,38	0,50	0,63	0,75	0,88	1,00	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13

Element Type	Nominal Flow Rate at 7 bar g m³/h*	Sizing example for pressure which deviates from nominal pressure
02/05	20	$V_{nom} = 192 \text{ m}^3/\text{h}$ , operating pressure = 9 bar (g) $V_{korr} = \frac{V_{nom}}{fp}$ $V_{korr} = \frac{192 \text{ m}^3/\text{h}}{1,25} = 153,6 \text{ m}^3/\text{h}$  Calculated size: Type 05/20
03/05	40	
03/10	60	
04/10	90	
04/20	120	
05/20	180	
05/25	270	
07/25	360	
07/30	480	
10/30	720	
15/30	1080	
20/30	1440	
30/30	1920	
30/50	2880	

\* m³ related to 1 bar abs. and 20°C

## CERTIFICATE

**Certificate of compliance with the order**

according to  
DIN EN 10204 2.2

Confirmation of Design and Performance Data with Test Report.  
Results of the type test (validation) are listed below.

Filter type	YG	Filter size	02/05 - 30/50	
<b>Retention of oil aerosols acc. to ISO 12500-1</b>				
Oil retention rate at 8 bar absolute and 10 mg/m <sup>3</sup> inlet concentration			90%	
Residual oil concentration at inlet concentration of	10 mg/m <sup>3</sup>		1 mg/m <sup>3</sup>	
	3 mg/m <sup>3</sup>		≤ 0,3 mg/m <sup>3</sup>	
<b>Retention of particles</b>				
Particle diameter [µm]	0,51	1,05	3,10	5,13
Particle retention rate at 8 bar absolute [%]	62,64	79,57	99,68	99,72


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